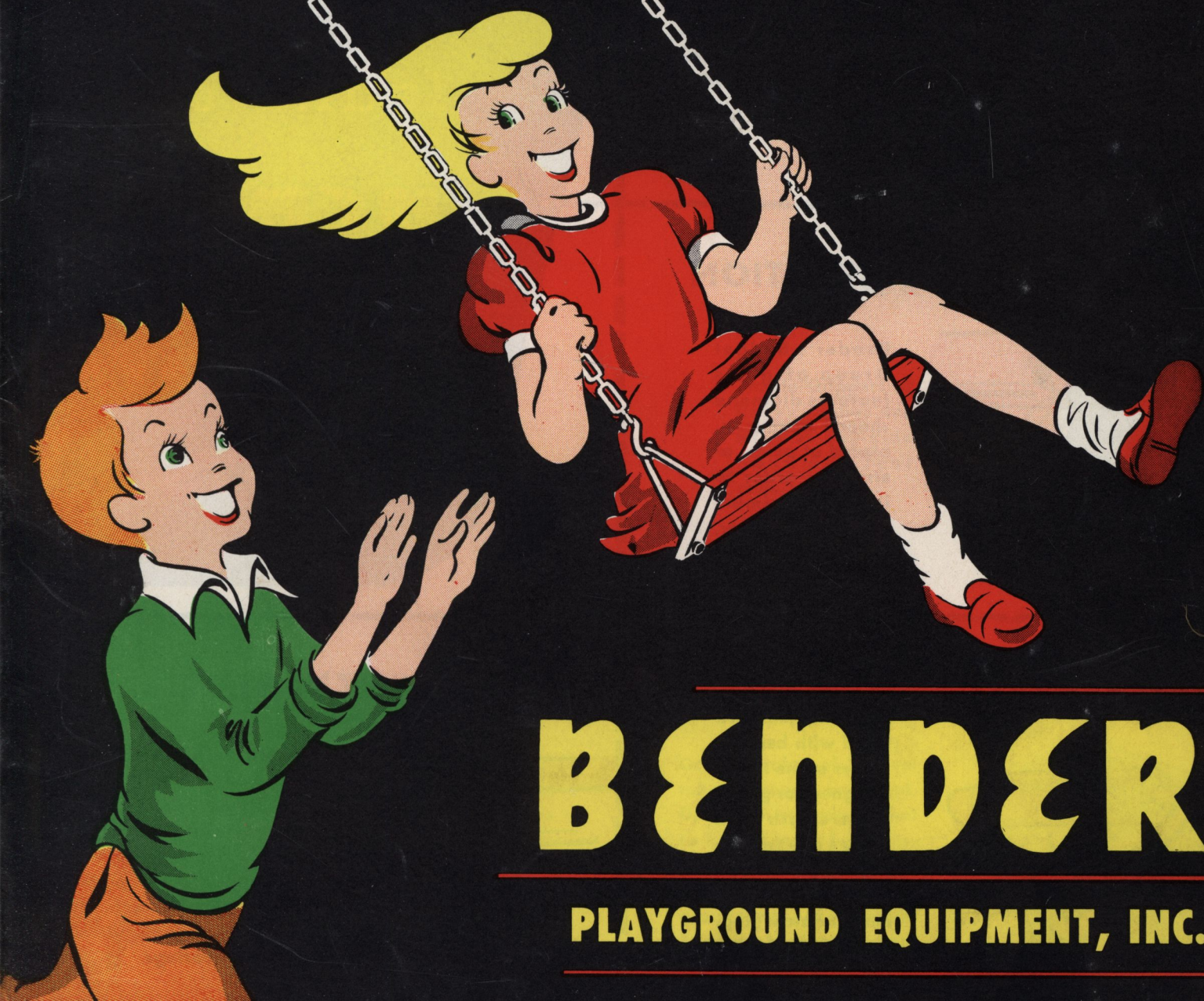


1953

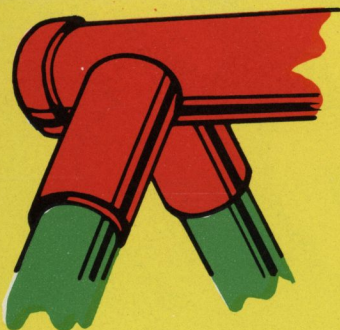
CATALOG



BENDER

PLAYGROUND EQUIPMENT, INC.

1 WELDED CONSTRUCTION



Gyms featuring welded construction acknowledged to be the finest quality available. Proven by decades of consumer use and acceptance.

2 SAFETY CLAMP HOOD



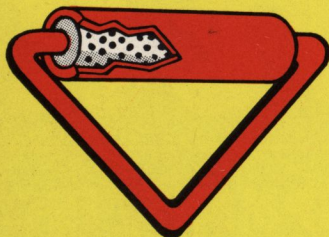
The newest innovation in gym construction. Exclusive design by Bender assures maximum sturdiness. Years of research have been devoted to making this new Safety Clamp Hood an outstanding feature... introduced for the first time in our 1953 line.

3 BOLTED CONSTRUCTION



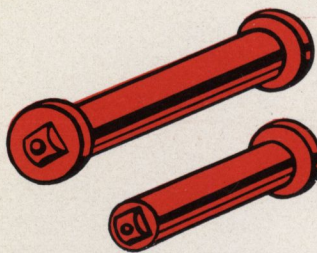
Bender's Budget Group of gyms features diamond shaped bolting... placed at points of stress in order to insure maximum rigidity and safety.

4 BEARING ROLLERS



Bender Gyms are fitted with bearing rollers at the top... designed for greater strength and longer wearing these bearings carry the exclusive Bender Patent (Reg. U. S. Pat. Office No. 2474718).

5 BEARINGS

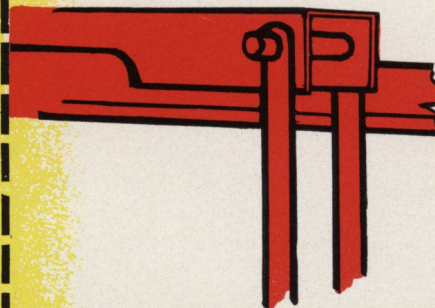


The patented bearings on Bender's gyms retain lubrication for long periods which keeps them from drying out or rusting.

These special features are found on...

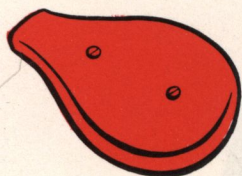
BENDER
STEEL GYM
SETS

6 SKY-RIDE



In both the single and double hanger Sky-Ride Gyms the top bar of the Sky-Ride is electrically steel welded to the top bar of the gym for greater strength. Hangers swing on oil retaining bearings.

7 STEEL FORM SEAT



Enamel coated steel Form is double bolted to all Sky-Ride bars.

All chains, bolts, seat brackets, rings and small parts are galvanized to prevent rust. The supports telescope up into the head sockets and rest against the top members, thus preventing rocking and twisting of the frame. Top bar has upward arch making it more resistant to bending even when badly overloaded.

All welded top bars are capped. Neck members are die cut to eliminate crystallization and afford uniformity of construction. Only the finest enamels are used in the finishing processes.

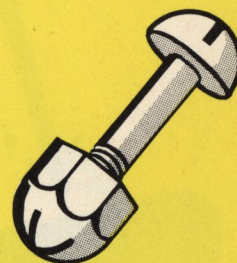
9 DIE CUT NECK MEMBER



Elimination of crystallization by die cutting of neck members. Affords uniformity of construction.

10 SAFETY NUTS & BOLTS

Safety nuts and bolts cover the ends of the exercise bar bolts so that threads and bolt ends will not cut the small users.

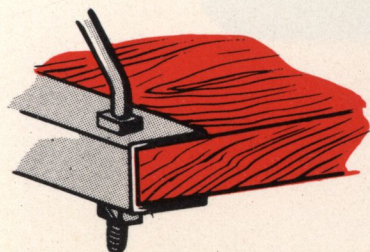


11 GRIPPERS

Bicycle Grippers of heavy rubber are used on Sky-Ride hand and foot rests.



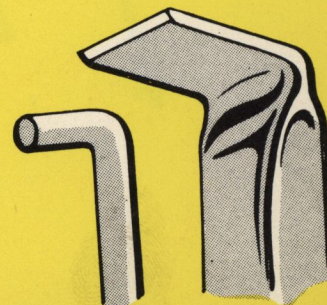
8 STEEL END BRACKETS



Steel flanged end brackets with attachments for supporting chain gives proper support to hardwood seats and prevent breakage under hardest play. All lumber used is selected hardwood.

12 GROUND STAKES

Ground stakes of 1" steel tube flattened and bent. Used with special bracket to keep frame from tipping. For swing sets or slides. Also a smaller ground stake of 3/8" round bar stock bent on one end.



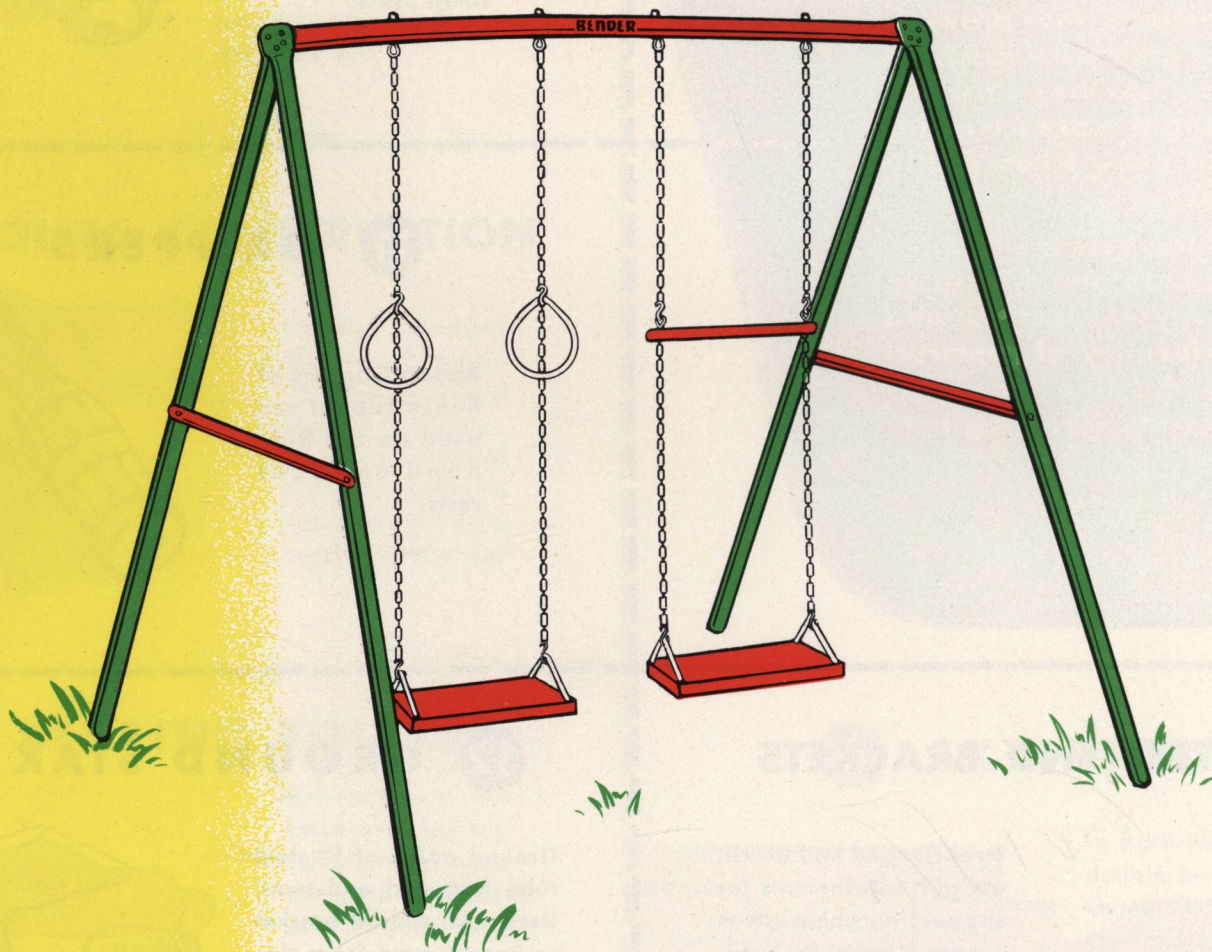
BENDER G4ms

model no.

150

BOLTED GYM

Ground space: 76½" wide, 88" long, 73¼" high
Top bar: 1½" O.D. tubing—5 ft. long
Legs: 1¼" O.D. tubing—7 ft. high
Exercise bars: 1" O.D. tubing—3 ft. long
2 — #1 hardwood seats (non-tilt)
1 — Wooden trapeze bar on swing
2 — Gym rings — cadmium plated
All hardware cadmium plated
Chain — Hot dipped galvanized — 1000 lb. test
Bearings — Ball-bearings
Shipping weight: 45 lbs.



BENDER GYMS



1940

model no.
300
BOLTED GYM

Ground space: 73" wide, 81" long, 76¼" high
 Top bar: 1½" O.D. tubing — 7 ft. long
 Legs: 1¼" O.D. tubing — 7 ft. high
 Leg to top bar supports — 1" O.D. — 18" long
 Exercise bars — 1" O.D. tubing — 3 ft. long
 Ladder: 6'9" long — 1" O.D. tubing
 Ladder steps: ½" rounds — electric welded
 See-Saw: 1½" O.D. tubing — 6 ft. long with (2) metal seats
 1 — Wooden trapeze bar on swing
 2 — Gym rings — cadmium plated
 2 — #1 hardwood swing seats (non-tilt)
 Chain: Hot dipped galvanized — 1000 lb. test
 Bearings: Ball bearings
 All hardware cadmium plated
 Shipping weight: 68 lbs.

model no.
301

SAME AS No. 300
WITHOUT SEE-SAW



BENDER GYMS

model no.
180
ELECTRIC WELDED GYM

Ground space: 78¼" wide, 119" long, 83" high

Top bar: 2" O.D. tubing — 8 ft. long

Legs: 1½" O.D. tubing — 7'6" high

Skyride: 6'9" long—1" O.D. tubing
(single hanger)

Skyride bar: (2) 1" O.D. tubing —

4 ft. long with (2) metal seats

Exercise bars: 1" O.D. tubing — 3 ft. long

2 — #1 Hardwood swing seats (non-tilt)

1 — Wooden trapeze bar on swing

2 — Gym rings — cadmium plated

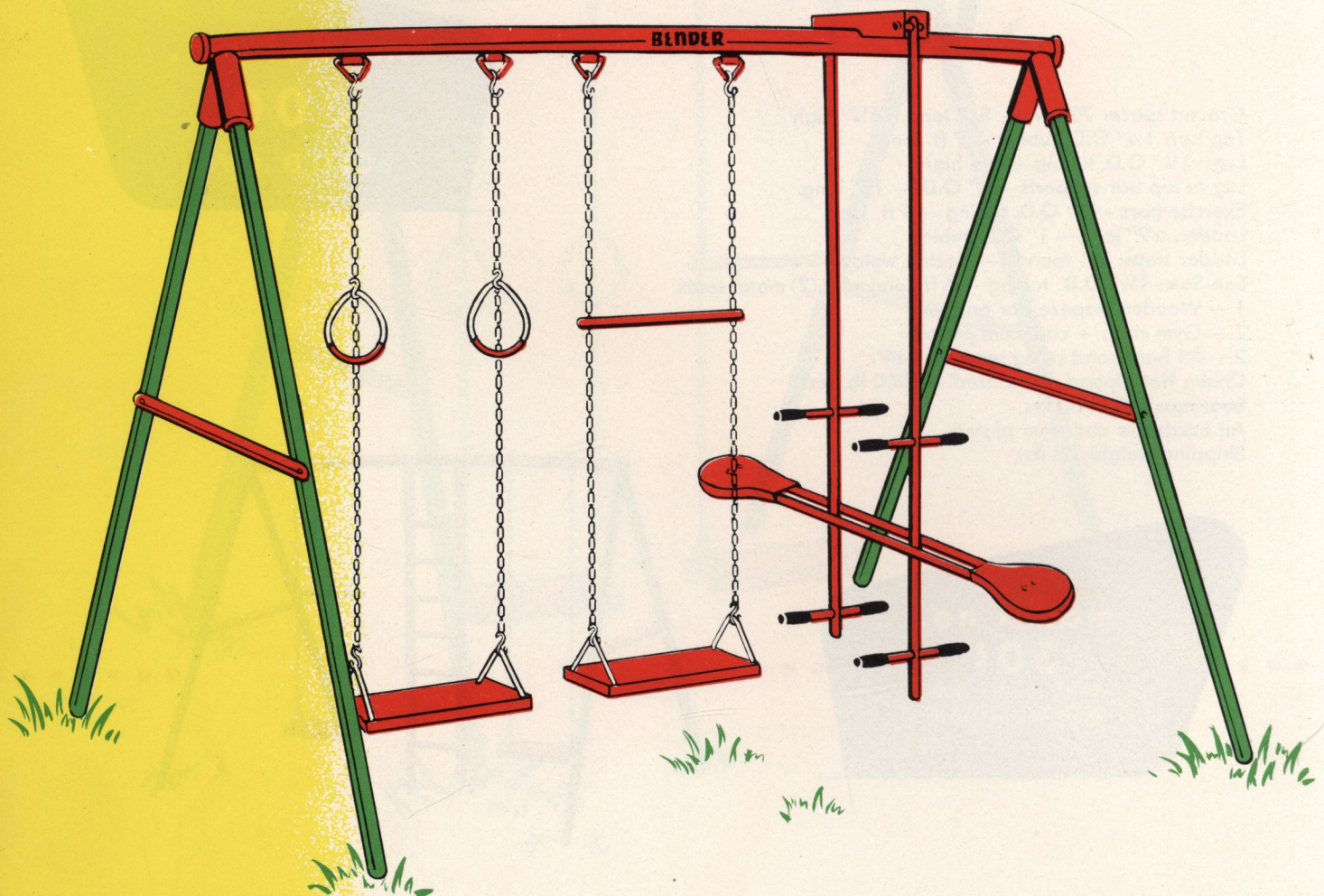
Chain: Hot dipped galvanized — 1000 lb. test

Rubber hand grips on skyride unit

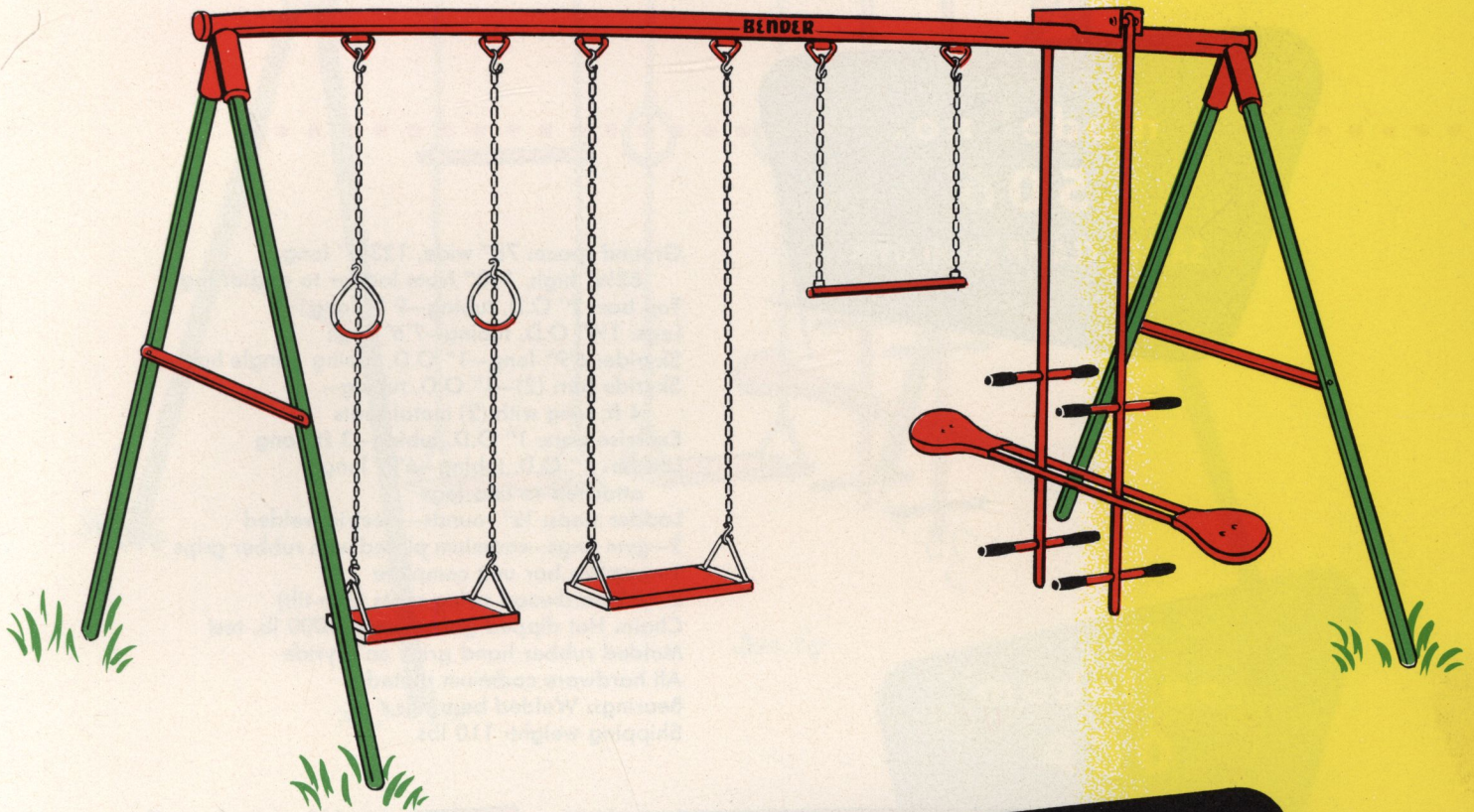
All hardware cadmium plated

Bearings: Welded bearings

Shipping weight: 85 lbs.



BENDER GYMS



model no.

290

ELECTRIC WELDED GYM

Ground space: 78" wide, 123½" long, 83½" high

Top bar: 2" O.D. tubing — 9 ft. long

Legs: 1½" O.D. tubing — 7'6" high

Skyride: 6'9" long — 1" O.D. tubing
(single hanger)

Skyride bar: (2) 1" O.D. tubing —
4 ft. long with 2 metal seats

Exercise bars: 1" O.D. tubing — 3 ft. long

2 — Gym rings — cadmium plated

1 — trapeze bar unit complete

2 — #1 Hardwood swing seats (non-tilt)

Chain: Hot dipped galvanized — 1000 lb. test

Molded rubber hand grips on skyride

All hardware cadmium plated

Bearings: Welded bearings

Shipping weight: 110 lbs.

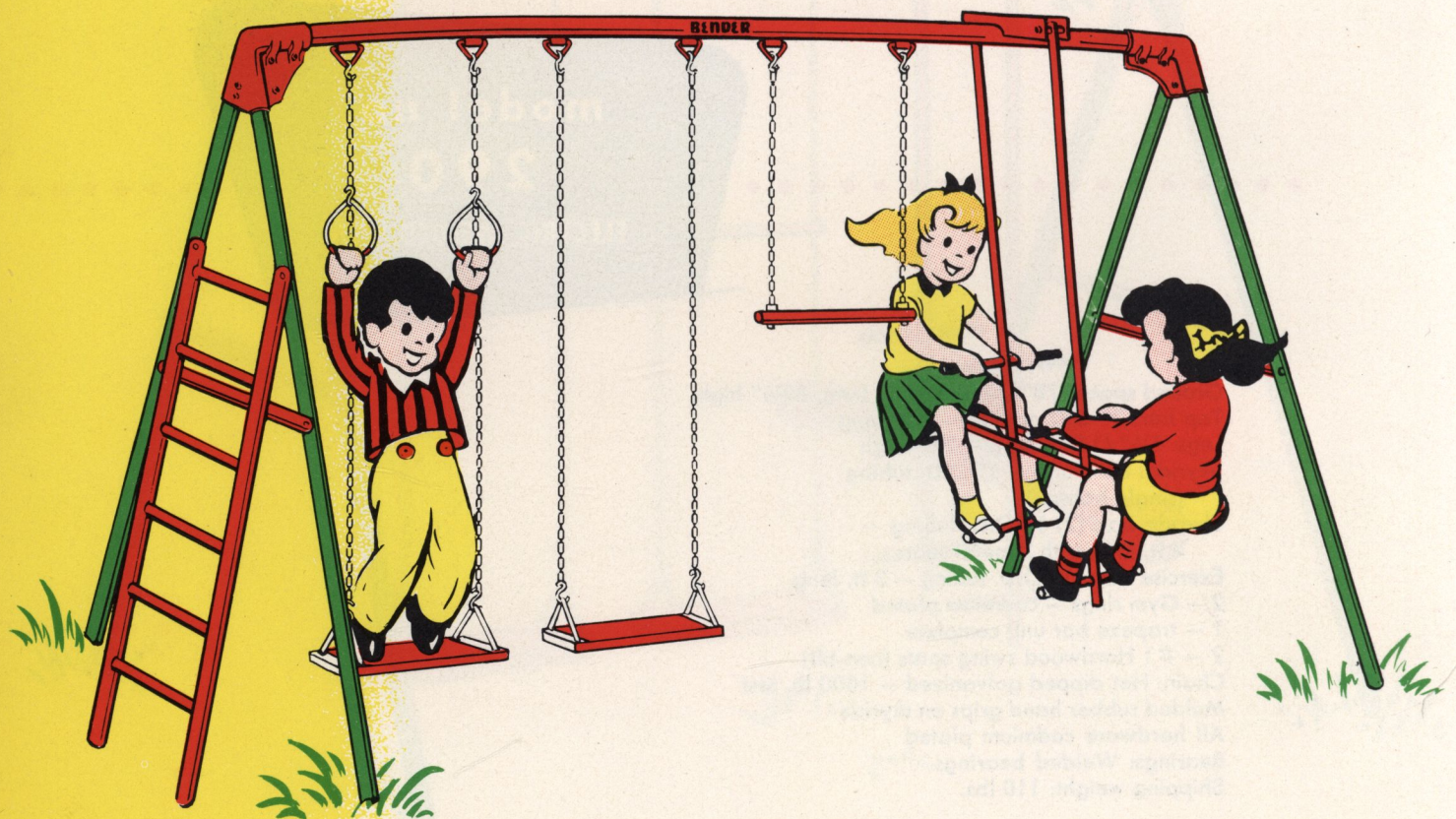
BENDER GYMS

model no.

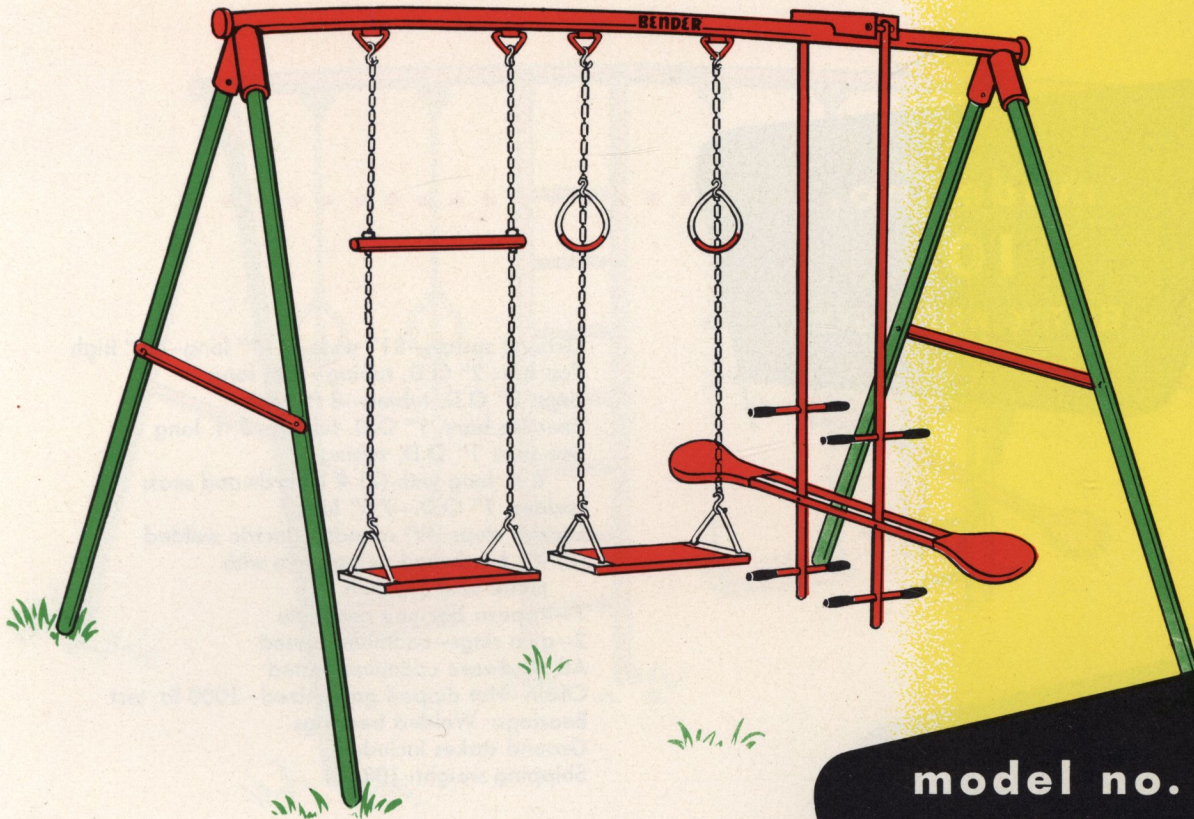
506

SAFETY CLAMP HOOD GYM

Ground space: 78" wide, 123½" long,
83½" high, 140" from ladder to end of legs
Top bar: 2" O.D. tubing—9 ft. long
Legs: 1½" O.D. tubing—7'6" high
Skyride: 6'9" long—1" O.D. tubing (single hanger)
Skyride bar: (2)—1" O.D. tubing—
4 ft. long with (2) metal seats
Exercise bars: 1" O.D. tubing—3 ft. long
Ladder: 1" O.D. tubing—6'9" long—
attached to two legs
Ladder steps: ½" rounds—electric welded
2—gym rings—cadmium plated with rubber grips
1—trapeze bar unit complete
2—#1 hardwood swing seats (non-tilt)
Chain: Hot dipped galvanized—1000 lb. test
Molded rubber hand grips on skyride
All hardware cadmium plated
Bearings: Welded bearings
Shipping weight: 110 lbs.



BENDER GYMS



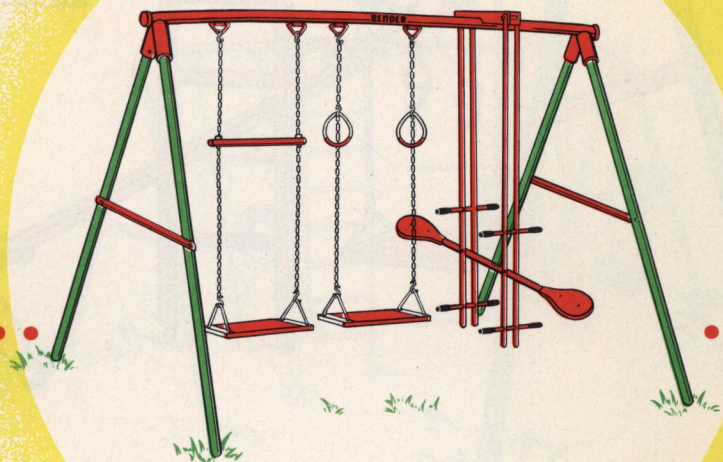
model no.
430

ELECTRIC WELDED GYM

Ground space: 81" wide—107½" long—91" high
 Top bar: 2" O.D. tubing—8 ft. long
 Legs: 2" O.D. tubing—8 ft. high
 Skyride: 6'9" long—1" O.D. tubing (single hanger)
 Skyride bar: (2)—1" O.D. tubing—
 4 ft. long with (2) metal seats
 Exercise bar: (2) made of 1" O.D. tubing—3 ft. long
 2—#1 hardwood swing seats with metal seat brackets
 1—Wooden trapeze bar on swing
 2—Gym rings—cadmium plated with rubber grips
 Chain—Hot dipped galvanized—1000 lb. test
 Molded rubber hand grips on skyride
 All hardware cadmium plated
 Bearings: Welded bearings
 Shipping weight: 106 lbs.

model no.
707

SAME AS No. 430 WITH
DOUBLE HANGER SKYRIDE



BENDER G4ms

model no.

101

ELECTRIC WELDED GYM

Ground space:—81" wide—119" long—91" high

Top bar: 2" O.D. tubing—9 ft. long

Legs: 2" O.D. tubing—8 ft. high

Exercise bars: 1" O.D. tubing—3 ft. long

See-saw: 1" O.D. tubing—

6 ft. long with (2) #1 hardwood seats

Ladder: 1" O.D.—7'6" long

Ladder steps: ½" rounds—electric welded

(2) #1 hardwood swing seats with
metal seat brackets

1—trapeze bar unit complete

2—gym rings—cadmium plated

All hardware cadmium plated

Chain—Hot dipped galvanized—1000 lb. test

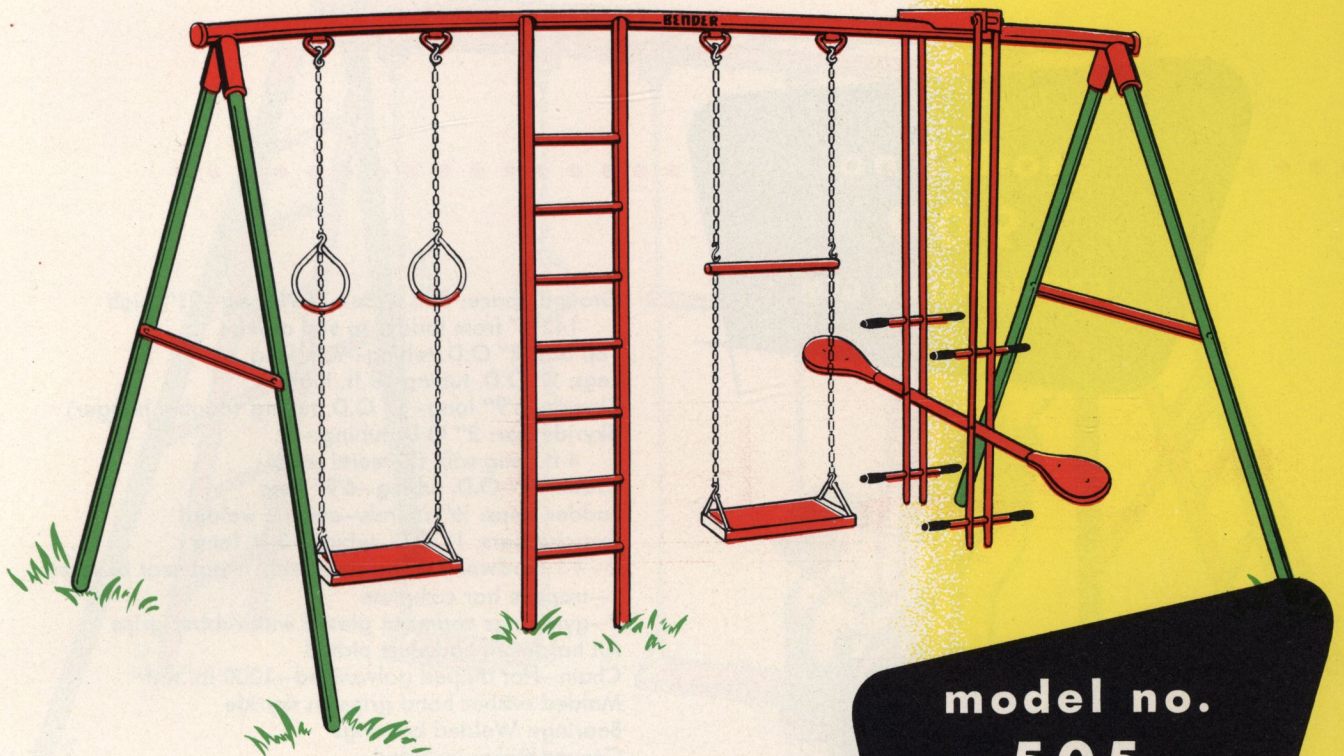
Bearings: Welded bearings

Ground stakes included

Shipping weight: 108 lbs.



BENDER GYMS



model no.

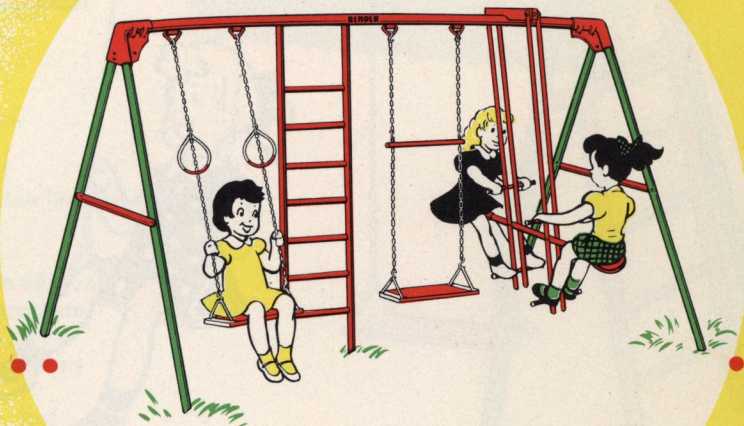
505

ELECTRIC WELDED GYM

Ground space: 83" wide—119" long—91" high
 Top bar: 2" O.D. tubing—9 ft. long
 Legs: 2" O.D. tubing—8 ft. high
 Skyride: 6'9" long—1" O.D. tubing (double hanger)
 Skyride bar: 2" O.D. tubing—
 4 ft. long with (2) metal seats
 Exercise bars: 1" O.D. tubing—3 ft. long (2)
 2—#1 hardwood seats with metal seat brackets
 1—trapeze bar
 2—gym rings—cadmium plated with rubber grips
 7 rung electric welded ladder
 Hardware—All cadmium plated
 Chain: Hot dipped galvanized—1000 lb. test
 Molded rubber hand grips on skyride
 Bearings: Welded bearings
 Ground stakes included
 Shipping weight: 120 lbs.

model no.
550

SAFETY CLAMP HOOD GYM
 SAME AS No. 505 WITH
 CLAMP CONSTRUCTION



BENDER Gyms

model no.

909

ELECTRIC WELDED GYM

Ground space: 83" wide—116" long—91" high
142½" from ladder to end of legs

Top bar: 2" O.D. tubing—9 ft. long

Legs: 2" O.D. tubing—8 ft. high

Skyride: 6'9" long—1" O.D. tubing (double hanger)

Skyride bar: 2" O.D. tubing—

4 ft. long with (2) metal seats

Ladder: 1" O.D. tubing—6'9" long

Ladder steps: ½" rounds—electric welded

Exercise bars: 1" O.D. tubing—3 ft. long

2—#1 hardwood swing seats with metal seat brackets

1—trapeze bar complete

2—gym rings cadmium plated with rubber grips

All hardware cadmium plated

Chain—Hot dipped galvanized—1000 lb. test

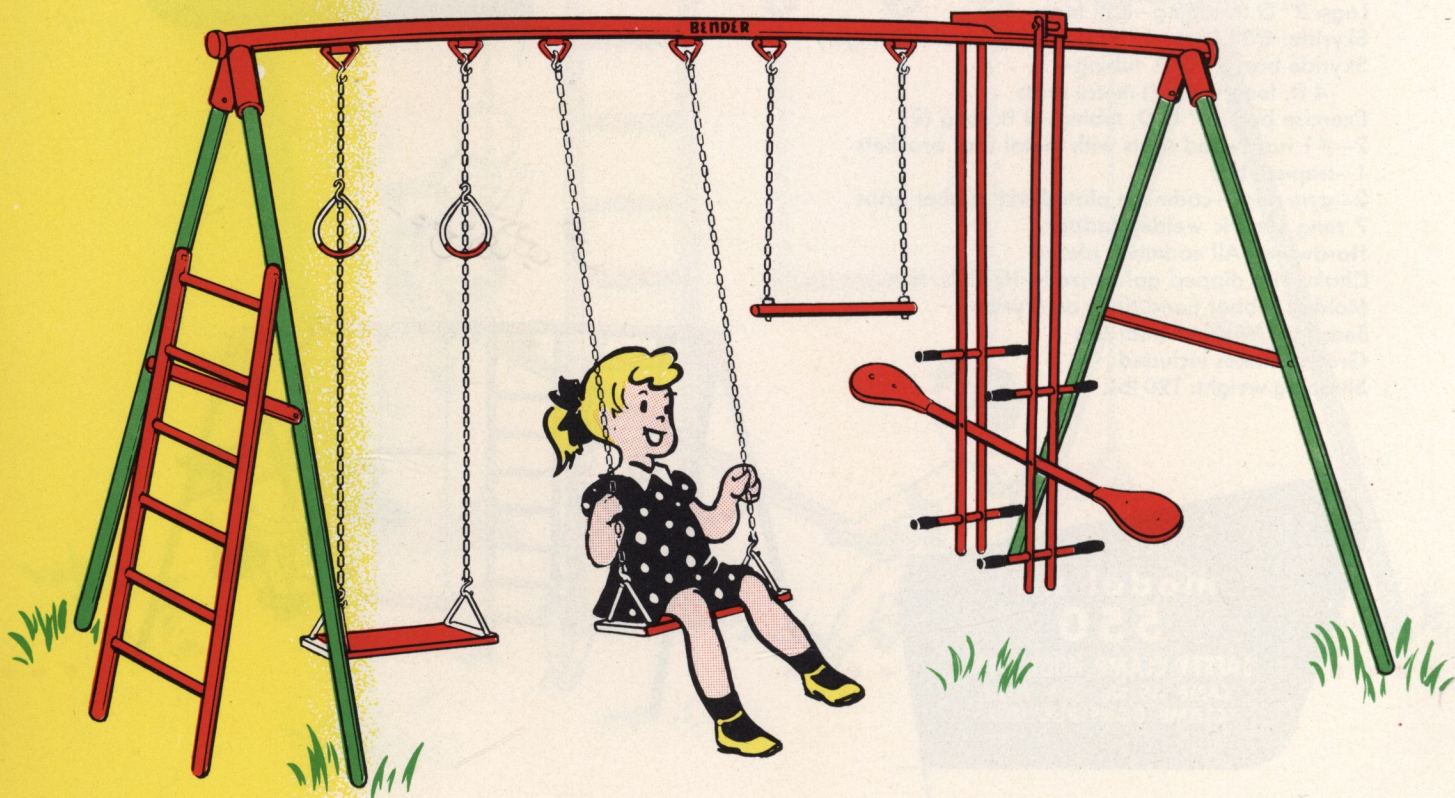
Molded rubber hand grips on skyride

Bearings: Welded bearings

Ground stakes included

Shipping weight: 126 lbs.

4200



BENDER GYMS



model no.
600

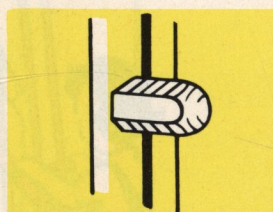
ELECTRIC WELDED GYM

Ground space: 93 $\frac{1}{4}$ " wide, 110 $\frac{1}{4}$ " long,
90 $\frac{1}{4}$ " high, 146 $\frac{1}{4}$ " from ladder to ladder
Top bar: Over head ladder—2" O.D. rails
with 1" O.D. tubing rungs—8 ft. long
Legs: 2" O.D. tubing—8 ft. high
Ladders: (2) ladders on either end of gym—
1" O.D. tubing—7 $\frac{1}{2}$ ft. long
Ladder steps: $\frac{1}{2}$ " rounds—electric welded
Skyride: 6'9" long—1" O.D. tubing (double hanger)
Skyride bar: 2" O.D. tubing—4 ft. long
with (2) metal seats
Exercise bars: (2)—1" O.D. tubing— each 45" long
2—#1 hardwood seats with metal seat brackets
1—wooden trapeze bar on swing
2—gym rings—cadmium plated with rubber grips
All hardware cadmium plated
Chain—Hot dipped galvanized—1000 lb. test
Molded rubber hand grips on skyride
Bearings: Welded bearings
Ground stakes included
Shipping weight: 148 lbs.

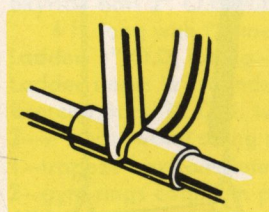
BENDER SLIDES

STAINLESS STEEL SLIDES

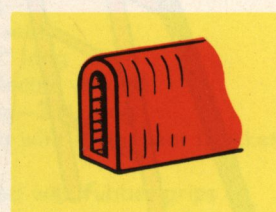
Entire construction welded steel. Nothing to rattle, rust or become loose. Sliding surface highest grade stainless steel. Back of slide consists of galvanized sheets. Rails and ladder of steel — one entire unit. Finished in rubberized lacquer enamel. Easy to install, only six bolts from ladder to slide. The greatest innovation in playground construction.



**1/4" Machined
Aluminum
Pal Nuts**



**Welded
Nipple on
Large Slide
Base**



**1 x 2 "D"
Horizontal
Tubing**

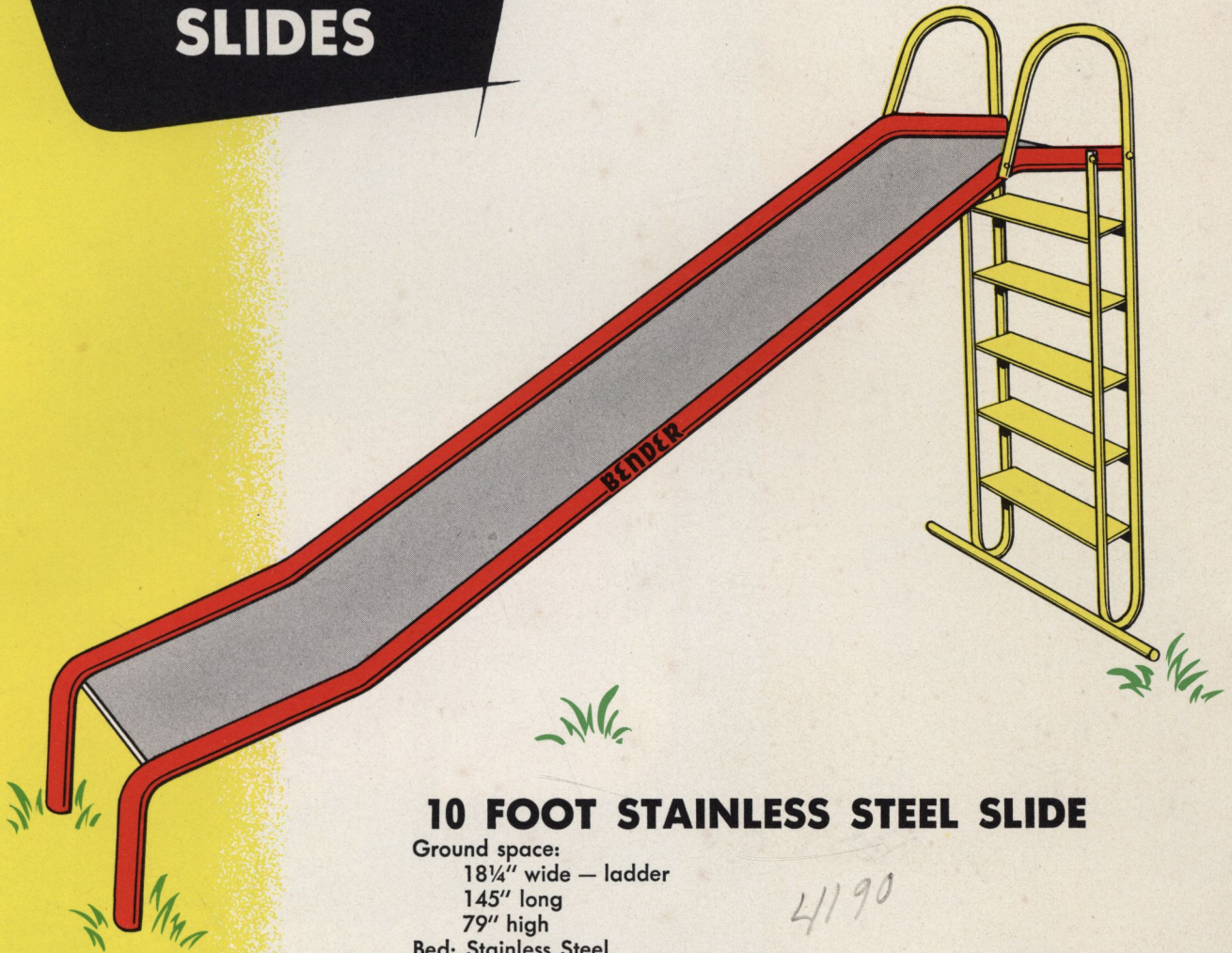
5 FT. STAINLESS STEEL SLIDE



Ground space: 14½" wide—ladder,
65½" long, 38¼" high
Bed: Stainless Steel
Back of Slide: Galvanized sheet
Rail: 1x2" "D" horizontal tubing
Ladder: 1" O.D. tubing—3'4" long
Ladder steps: #1 hardwood
All hardware cadmium plated
Shipping weight: 35 lbs.

BENDER SLIDES

STAINLESS STEEL SLIDES



10 FOOT STAINLESS STEEL SLIDE

Ground space:
18 $\frac{1}{4}$ " wide — ladder
145" long
79" high

Bed: Stainless Steel
Back of Slide: Galvanized sheet
Rail: 1" x 2" "D" horizontal tubing
Ladder: 1" O.D. tubing — 6'9" long
Ladder steps: Pre-formed metal ladder steps
Bottom brace: 36" long
Hardware all cadmium plated
Shipping weight: 106 lbs.

4190

8 FT. STAINLESS STEEL SLIDE

Ground space:
18 $\frac{1}{4}$ " wide
120" long
64 $\frac{3}{8}$ " high
Shipping weight: 80 lbs.

3760

12 FT. STAINLESS STEEL SLIDE

Ground space:
18 $\frac{1}{4}$ " wide
170" long
91 $\frac{3}{8}$ " high
Shipping weight: 135 lbs.

5250

PACKAGING

Every Gym and Slide is individually packed (semi-knocked down) in a NEW telescoped carton. . . Specially designed for extra strength and durability. Steel strapped for extra protection of contents.

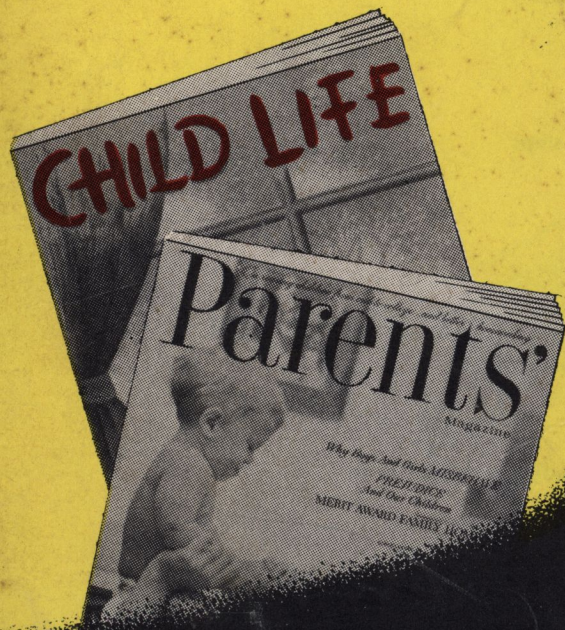
NATIONAL ADVERTISING

Bender's tremendous National Advertising campaign reaches many millions of potential buyers. Bender Gyms and Slides carry the Parents Seal of Approval.

Newspaper advertising mats, window displays and glossy photographs are available on request.



**Room 1453
200 FIFTH AVE.
N. Y. 10, N. Y.**



**BENDER PLAYGROUND EQUIPMENT, INC.
SHREVEPORT • LOUISIANA**

PACKAGING

Every Gym and Slide
is individually packed
(semi-knocked down)
in a NEW telescoped carton

... Specially designed

for extra strength and
durability. Great strength for
extra protection of contents.

NATIONAL ADVERTISING

Bender's

National

campaign

millions

Bender's

Slides

Parents

Newspaper

mats, with

glossy

available

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National
Sales
representatives

**Room 1453
200 FIFTH AVE.
N. Y. 10, N. Y.**



**BENDER PLAYGROUND EQUIPMENT, INC.
SHREVEPORT • LOUISIANA**